



# VAPOR-SAFE® MASTIC 30-90

## Product Data Sheet

### PROPERTIES

**COLOR:**

30-90: White

30-91: Gray (special order)

**APPLICATION CONSISTENCY:**

Trowel or glove

**AVERAGE WEIGHT / U.S. GALLON (ASTM D1475):**

11.5 lbs. (1.38 kg/l)

**AVERAGE NON-VOLATILE (ASTM D2369):**

59% by volume (71% by weight)

**COVERAGE RANGE:**

Subject to the nature of material being coated. Wet coverages shown below are for smooth non-porous surfaces. Porous or rough surfaces will require higher gallonage to attain required dry thickness.

4 – 6 gallons per 100 square feet

6 gal: (2.4 l/m<sup>2</sup>) 0.096 in. wet thickness (2.4 mm)4 gal: (1.6 l/m<sup>2</sup>) 0.064 in. wet thickness (1.6 mm)**DRYING TIME 73°F (23°C) 50% RH:**

To Touch: 4 Hours

Through: 24 Hours

**SERVICE TEMPERATURE LIMITS:**

Temperature at coated surface.

-20°F to 180°F (-29°C to 82°C)

**WATER VAPOR PERMEANCE (TYPICAL AVERAGE):****Tested with reinforcing mesh.**

ASTM E96, PROCEDURE A:

0.05 perms (0.03 metric perms) at 47 mils dft (1.2 mm)

0.03 perms (0.02 metric perms) at 73 mils dft (1.9 mm)

ASTM F1249: 0.08 perms (0.05 metric perms) at 37 mils dry film thickness (0.94 mm). Tested at 100°F (38°C) and 90% RH.

VAPOR-SAFE® MASTIC meets the permeance requirements of ASTM C755-19 for below ambient vapor retarder coatings.

**WET FLAMMABILITY:**

Flash Point: None to boiling, 212°F (100°C)

**SURFACE BURNING CHARACTERISTICS (ASTM E84):**

Flame Spread: 15

Smoke Developed: 30

Tested at coverage rate of 25 sq. ft./gal. (0.61 m<sup>2</sup>/l) in a 4" strip.

Applied to 1/4 inch (6.4 mm) inorganic reinforced cement board.

The flame spread may vary at different product thicknesses and/or when applied over other surfaces.

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### FOSTER® VAPOR-SAFE® MASTIC

**FOSTER® VAPOR-SAFE® MASTIC** is a high solids, water-based, fire-resistant, flexible, vapor retarder finish for most types of thermal insulation, including polystyrene foam. It may be used over dry concrete and finishing cement.

**VAPOR-SAFE® MASTIC** is non-flammable when wet and has a mild, latex "paint-type" odor. It is designed for heavy duty/industrial use over insulation on pipes, vessels, ducts and equipment operating below ambient temperatures. It may also be used indoors.

**VAPOR-SAFE® MASTIC** has the water resistance and low water vapor permeance normally only found in solvent-based products. It can be used in high humidity environments and greatly retards water vapor permeation.

**VAPOR-SAFE® MASTIC** is ideal for vapor sealing ASJ, FRK and FSK jackets and board facings at joints, laps and over staple and weld pin punctures. It is an excellent duct board closure sealant. Do not exceed 1/8" (3.2 mm) wet film thickness.

**VAPOR-SAFE® MASTIC** contains no asbestos, lead, mercury or mercury compounds.

**VAPOR-SAFE® MASTIC** meets the requirements of Military Specification MIL-PRF-19565C, Type II using method ASTM E96, Procedure A permeance and is QPD listed.

**VAPOR-SAFE® MASTIC 30-90** meets the requirements of:

- MAS Certified Green®
- California Dept. of Public Health Standard Method v1.2
- VOC Emissions and Content requirements to contribute to **LEED v4** EQ Credit: Low Emitting Materials – Paints and Coatings
- Collaborative for High Performance Schools EQ 7.1

VOC Content: 36 g/l, less water and exempt solvents.

**LIMITATIONS**

Store and apply between 40°F (4°C) and 100°F (38°C), protect from freezing until dry.

To resist rain wash-off, allow at least 8-12 hours drying time above 50°F (10°C), with a relative humidity of 50%. Higher humidity and/or lower temperature may retard drying.

Always select VAPOR-SAFE® MASTIC in the white color for use over polystyrene on outdoor installations. After outdoor exposure, 30-90 may weather to an off-white color.

Always test foil and paper facings for acceptable adhesion before using.

Outdoor horizontal surfaces must always drain completely. A pitch of at least 1/2" per foot (4 cm/m) is recommended.

**H.B. Fuller Construction Products Inc.**

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# APPLICATION GUIDE FOR FOSTER® VAPOR-SAFE® MASTIC 30-90

## MATERIAL PREPARATION

DO NOT THIN. Apply only to clean, dry, oil-free surfaces. Keep container closed when not in use. Stirring is usually not necessary.

## APPLICATION

To prevent water vapor and moisture infiltration, proper and complete flashing is required. Follow flashing specifications.

### HEAVY DUTY/INDUSTRIAL OUTDOOR

1. Apply a tack coat of FOSTER® VAPOR-SAFE® MASTIC (color as selected) at 2 gallons per 100 square feet (0.8 l/m<sup>2</sup>).
2. Embed Foster® MAST-A-FAB® White Membrane into the wet tack coat. Smooth membrane to avoid wrinkles and overlap all seams at least two inches (5 cm). Apply finish coat of VAPOR-SAFE® MASTIC, within 1/2 hour after the tack coat application, at 4 gallons per 100 square feet (1.6 l/m<sup>2</sup>).
3. This application shall provide a minimum dry film thickness of 57 mils (1.4 mm).
4. Over cellular glass insulation, increase the coverage to 7 gallons per 100 square feet (2.9 l/m<sup>2</sup>).

### INDOOR AND LIGHT DUTY OUTDOOR

Apply as above, except that the finish coat shall be 2 gallons per 100 square feet (0.8 l/m<sup>2</sup>) and the minimum dry film thickness shall be 37 mils (0.9 mm).

### TROWEL OR GLOVE

Use clean steel trowel. Apply each coat in full thickness before initial set. Avoid excessive troweling.

## CLEAN UP

Use fresh water to clean brushes and equipment before product dries. Dry product may be removed with hot soapy water (with ammonia added) or strong solvents such as chlorinated solvent (non-flammable) or xylol (flammable).

## INSPECTION

Where available, it is suggested to use a National Insulation Association (NIA) certified (or other similarly certified) mechanical insulation inspector throughout the project to inspect and verify the materials and total insulation system have been installed correctly in accordance with the specifications.

## CUSTOMER SERVICE: (800) 832-9002

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**For professional use only. Keep out of reach of children.  
Consult Safety Data Sheet and container label for further information.**