



FOAMULAR® 400/600/1000

Extruded Polystyrene (XPS)

Rigid Foam Insulation



Description

Owens Corning® FOAMULAR® 400, 600 and 1000 are high strength Extruded Polystyrene (XPS) Insulation products designed for use in engineered applications requiring additional load-bearing capability such as under slab, concrete floors, foundations, roadways and rail beds, plaza and parking decks and cold storage installations.

Features

- Designed for use in high load bearing applications. High compressive strength helps resist damage from heavy loads. Available in 40, 60 and 100 psi compressive strengths
- Excellent long-term stable insulating performance at R-5 per inch
- Exceptional moisture resistance, long-term durability
- Lightweight, durable rigid foam panels are easy to handle and install
- Easy to saw, cut or score

Technical Information

FOAMULAR® XPS Insulation is a non-structural material and must be installed on framing which is independently braced and structurally adequate to meet required construction and service loading conditions.

FOAMULAR® XPS Insulation can be exposed to the exterior during normal construction cycles. During that time some fading of color may begin due to UV exposure, and, if exposed for extended periods of time, some degradation or “dusting” of the polystyrene surface may begin. It is best if the product is covered within 60 days to minimize degradation. Once covered, the deterioration stops, and damage is limited to the thin top surface layers of cells. Cells below are generally unharmed and still useful insulation.

FOAMULAR® Extruded Polystyrene Insulation has a maximum service temperature of 165°F. Taking simple precautions during construction can minimize the potential for heat related damage. Install only as much FOAMULAR® XPS Insulation as can be covered in the same day. For horizontal applications, always turn the print side down so the black print does not show to the sun which may at times act as a solar collector, raising the temperature of the foam under the print to an unacceptable level. Provide a final finish covering or temporary white opaque covering to avoid possible damage when dark (non-white) surfaces are used over FOAMULAR® XPS Insulation. Do not cover FOAMULAR® XPS Insulation either stored (factory wrapped or unwrapped), or partially installed, with dark colored (non-white), or clear (non-opaque) coverings and leave it exposed to the sun. If improperly covered, and exposed to the right combination of sun, time and temperature, FOAMULAR® XPS Insulation deformation damage may occur rapidly. See Owens Corning publication number 10015704, “Heat Build Up Due to Solar Exposure” for more information.

Physical Properties¹

Property	Test Method ²	400	600	1000
Thermal Resistance ³ , R-Value (180 day) minimum, hr·ft ² ·°F/Btu (RSI, °C·m ² /W) @ 75°F (24°C) mean temperature	ASTM C518			
1" Thickness		5.0 (0.88)	5.0 (0.88)	—
1½" Thickness		—	7.5 (1.32)	7.5 (1.32)
2" Thickness		10.0 (1.76)	10.0 (1.76)	10.0 (1.76)
3" Thickness		15.0 (2.64)	15.0 (2.64)	15.0 (2.64)
@ 40°F (4.4°C) mean temperature				
1" Thickness		5.4 (0.95)	5.4 (0.95)	—
1½" Thickness		—	8.1 (1.43)	8.1 (1.43)
2" Thickness		10.8 (1.90)	10.8 (1.90)	10.8 (1.90)
3" Thickness		16.2 (2.85)	16.2 (2.85)	16.2 (2.85)
Long Term Thermal Resistance, LTTR-Value ³ minimum hr·ft ² ·°F/Btu (RSI, °C·m ² /W) @ 75°F (24°C) mean temperature	CAN/ULC S770-03			
1" Thickness		5.0 (0.88)	5.0 (0.88)	—
1½" Thickness		—	7.8 (1.37)	7.8 (1.37)
2" Thickness		10.6 (1.87)	10.6 (1.87)	10.6 (1.87)
3" Thickness		16.2 (2.85)	16.2 (2.85)	16.2 (2.85)
Compressive Strength ⁴ , minimum psi (kPa)	ASTM D1621	40 (276)	60 (414)	100 (689)
Flexural Strength ⁵ , minimum psi (kPa)	ASTM C203	115 (793)	140 (965)	140 (965)
Water Absorption ⁶ , maximum % by volume	ASTM C272	0.05	0.05	0.05
Water Vapor Permeance ⁷ , maximum perm (ng/Pa·s·m ²)	ASTM E96	1.1 (63)	1.1 (63)	1.1 (63)
Dimensional Stability, maximum % linear change	ASTM D2126	2.0	2.0	2.0
Flame Spread ^{8,9}	ASTM E84	5	5	5
Smoke Developed ^{8,9,10}	ASTM E84	45-175	45-175	45-175
Oxygen Index ⁸ , minimum % by volume	ASTM D2863	24	24	24
Service Temperature, maximum °F (°C)	—	165 (74)	165 (74)	165 (74)
Linear Coefficient of Thermal Expansion, in/in/°F (m/m/°C)	ASTM E228	3.5 x 10 ⁻⁵ (6.3 x 10 ⁻⁵)		

- Properties shown are representative values for 1" thick material, unless otherwise specified.
- Modified as required to meet ASTM C578.
- R means the resistance to heat flow; the higher the value, the greater the insulation power. This insulation must be installed properly to get the marked R-value. Follow the manufacturer's instructions carefully. If a manufacturer's fact sheet is not provided with the material shipment, request this and review it carefully. R-values vary depending on many factors including the mean temperature at which the test is conducted, and the age of the sample at the time of testing. Because rigid foam plastic insulation products are not all aged in accordance with the same standards, it is useful to publish comparison R-value data. The R-value for FOAMULAR® XPS Insulation is provided from testing at two mean temperatures, 40°F and 75°F, and from two aging (conditioning) techniques, 180 day real-time aged (as mandated by ASTM C578) and a method of accelerated aging sometimes called "Long Term Thermal Resistance" (LTTR) per CAN/ULC S770-03. The R-value at 180 day real-time age and 75°F mean temperature is commonly used to compare products and is the value printed on the product.
- Values at yield or 10% deflection, whichever occurs first.
- Value at yield or 5%, whichever occurs first.
- Data ranges from 0.00 to value shown due to the level of precision of the test method.
- Water vapor permeance decreases as thickness increases.
- These laboratory tests are not intended to describe the hazards presented by this material under actual fire conditions.
- Data from Underwriters Laboratories Inc.® classified. See Classification Certificate U-197.
- ASTM E84 is thickness-dependent, therefore a range of values is given.

Product and Packaging Data

Material				Packaging					Edges
Thickness (in)	Product Dimensions Thickness (in) x Width (in) x Length (in)	Pallet (Unit) Dimensions (typical) Width (ft) x Length (ft) x Height (ft)	Square feet per Pallet	Board feet per Pallet	Bundles per Pallet	Pieces per Bundle	Pieces per Pallet		
Extruded polystyrene closed-cell foam panel with continuous skin on face and back surface. Shipped in poly-wrapped units with individually wrapped or banded bundles.									
FOAMULAR® 400 XPS Insulation									
1	1 x 24 x 96	4 x 8 x 8	3,072	3,072	8	24	192	Square Edge	
2	2 x 24 x 96	4 x 8 x 8	1,536	3,072	8	12	96		
	2 x 48 x 96	4 x 8 x 8	1,536	3,072	8	6	48		
3	3 x 24 x 96	4 x 8 x 8	1,024	3,072	8	8	64		
	3 x 48 x 96	4 x 8 x 8	1,024	3,072	8	4	32		
FOAMULAR® 600 XPS Insulation									
1	1 x 24 x 96	4 x 8 x 8	3,072	3,072	8	24	192	Square Edge	
1½	1.5 x 24 x 96	4 x 8 x 8	2,048	3,072	8	16	128		
2	2 x 24 x 96	4 x 8 x 8	1,536	3,072	8	12	96		
	2 x 48 x 96	4 x 8 x 8	1,536	3,072	8	6	48		
3	3 x 24 x 96	4 x 8 x 8	1,024	3,072	8	8	64		
	3 x 48 x 96	4 x 8 x 8	1,024	3,072	8	4	32		
FOAMULAR® 1000 XPS Insulation									
1½	1.5 x 24 x 96 (Half unit)	4 x 8 x 4	1,024	1,536	4	16	64	Square Edge	
2	2 x 24 x 96 (Half unit)	4 x 8 x 4	768	1,536	4	12	48		

1. Product availability and lead times vary by region and by product. Consult your local Owens Corning sales representative for availability and lead times.

This product is combustible. A protective barrier or thermal barrier is required as specified in the appropriate building code. For additional information, contact Owens Corning World Headquarters at 1-800-GET-PINK®.

All construction should be evaluated for the necessity to provide vapor retarders. See current ASHRAE Handbook of Fundamentals.

Standards, Codes Compliance

- Meets ASTM C578 Type VI (FOAMULAR® 400 XPS Insulation), Type VII (FOAMULAR® 600 XPS Insulation), or Type V (FOAMULAR® 1000 XPS Insulation)
- UL Classification Certificate U-197¹²
- Code Evaluation Report UL ER8811-01¹²
- ASTM E119 Fire Resistance Rated Wall Assemblies¹²
- Meets California Quality Standards; HUD UM #71a
- Compliance verification by RADCO (AA-650)

12. Visit www.owenscorning.com for more details.

Limited Warranty

FOAMULAR® XPS Insulation limited lifetime warranty maintains 90% of its R-value for the lifetime of the building and covers all ASTM C578 properties. See actual warranty for complete details, limitations and requirements at www.owenscorning.com.

Environmental and Sustainability

Owens Corning is a worldwide leader in building material systems, insulation and composite solutions, delivering a broad range of high-quality products and services.

Owens Corning is committed to driving sustainability by delivering solutions, transforming markets and enhancing lives. More information can be found at www.owenscorning.com.

Notes

For additional information, refer to the Safe Use Instruction Sheet (SUIS) found in the SDS Database via <http://sds.owenscorning.com>.

Certifications and Sustainable Features

- Certified by SCS Global Services to contain a minimum of 20% recycled content pre-consumer
- GREENGUARD Certified products are certified to GREENGUARD standards for low chemical emissions into indoor air during product usage. For more information, visit ul.com/gg
- Environmental Product Declaration (EPD) has been certified by UL Environment
- Utilizing FOAMULAR® XPS insulation can help builders achieve green building certifications including the U.S. Green Building Council's Leadership in Energy and Environmental Design (LEED®) certification



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SCS Global Services provides independent verification of recycled content in building materials and verifies recycled content claims made by manufacturers. For more information, visit www.SCSglobalservices.com.

LEED® is a registered trademark of the U.S. Green Building Council.



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